5.0 CONSTRUCTION METHODOLOGY & PROGRAMME

Introduction

5.1 This chapter describes the anticipated construction methodology and programme of the Development. Consideration of likely significant effects on the environment that may arise during the construction phase, and any necessary mitigation measures, are provided within the respective technical chapters of this ES.

5.2 Planning for construction is necessarily broad at this stage and may be subject to modification. This chapter is based on reasonable assumptions and experience and allows assessment of the realistic "worst case" construction phase effects.

Anticipated Programme

5.3 The construction of the Development is anticipated to commence in early 2018, subject to gaining planning permission, with a completion year of 2027. The Development will be built out in phases, with construction of an average of approximately 40 dwellings per year across the construction period. The start date on Site, and to some extent the phasing of the construction works, will be determined by matters such as the timing of the granting of planning permission (both outline and detailed), discharge of planning conditions, other approvals and permissions and any further ground investigations or survey work required.

Outline Construction Methodology

Construction Machinery

5.4 Consideration has been given to the types of plant that are likely to be used during the construction works. The plant and equipment likely to be associated with each key element of the construction process is set out in Table 5.1.

Table 5.1: Plant used during the Construction Process

<table>
<thead>
<tr>
<th>Type of Equipment</th>
<th>Required for Construction Phase</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tracked/wheeled 360 degree excavators</td>
<td>✓</td>
</tr>
<tr>
<td>Dumpers</td>
<td>✓</td>
</tr>
<tr>
<td>Mobile cranes</td>
<td>✓</td>
</tr>
<tr>
<td>Hand held tools including breakers (pneumatic and hydraulic)</td>
<td>✓</td>
</tr>
<tr>
<td>Power tools including percussion drills, cutting disks, pipe-threaders</td>
<td>✓</td>
</tr>
<tr>
<td>Wheel washing plant</td>
<td>✓</td>
</tr>
<tr>
<td>Scaffold</td>
<td>✓</td>
</tr>
<tr>
<td>Mobile access platforms</td>
<td>✓</td>
</tr>
<tr>
<td>Type of Equipment</td>
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</tr>
<tr>
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<td>Power tools including percussion drills, cutting disks, pipe-threaders</td>
<td>✓</td>
</tr>
<tr>
<td>Delivery trucks</td>
<td>✓</td>
</tr>
<tr>
<td>Skips / Skip trucks</td>
<td>✓</td>
</tr>
<tr>
<td>Forklift trucks</td>
<td>✓</td>
</tr>
<tr>
<td>Ready mix concrete wagons</td>
<td>✓</td>
</tr>
<tr>
<td>Concrete placing booms &amp; pumps</td>
<td>✓</td>
</tr>
<tr>
<td>Road sweepers</td>
<td>✓</td>
</tr>
</tbody>
</table>

Access Road Construction and Enabling Works

5.5 The initial stages of the construction will include the new permanent access routes into the Development and secondary internal roads. It is anticipated that the internal roads will be constructed up to base-course level and used for construction traffic routes as the Development is built.

5.6 Enabling works would take place in parallel with the access road construction and comprise:

- Arboricultural works – including the protection of trees/vegetation to be retained and removal of trees/vegetation where applicable;
- Ecological works, where required;
- Installation of any site hoarding and security fencing;
- Ground modelling works including topsoil stripping and stockpiling for later use;
- General clearance; and
- Installation of temporary surface water management measures.

Excavation and Sub-Structure Works

5.7 Excavation work, preparation of ground works and installation of foundations would take place at this stage. Sub-structure works may involve:

- Localised re-grading within the Site to create level development platforms for the structures;
- Excavation for foundations and to allow installation of any below ground services; and
- Installation of ground slabs (ground bearing or suspended block) and supporting beams.

Drainage works

5.8 The sustainable drainage system will be constructed during the infrastructure works when
installing the temporary surface water management measures. All site works will be undertaken in accordance with CIRIA (2001) Control of Water Pollution from Construction Sites\(^1\) which promotes environmental good practice for control of water pollution arising from construction activities.

5.9 Construction vehicles will be properly maintained to reduce the risk of hydrocarbon contamination and will only be active when required. Construction materials will be stored, handled and managed with due regard to the sensitivity of the local water environment and thus the risk of accidental spillage or release will be minimised.

5.10 In accordance with the Control of Pollution (Oil Storage) (England) Regulations 2001\(^5\), any tanks storing more than 200 litres of oil will have secondary bunding. Bunding will be specified having a minimum capacity of "not less than 110% of the container's storage capacity or, if there is more than one container within the system, of not less than 110% of the largest container's storage capacity or 25% of their aggregate storage capacity, whichever is the greater." Any above ground storage tanks will be located on a designated area of hardstanding. No underground storage tanks will be used during the construction period. Storage of liquids such as degreasers, solvents, lubricants and paints will be in segregated, bunded enclosures.

5.11 The construction drainage system will be designed and managed to comply with BS6031 “The British Standard Code of Practice for Earthworks”\(^3\), which details methods that should be considered for the general control of drainage on construction sites. Further advice is contained within the Geotechnical Design, General Rules (BS EN 1997)\(^4\) which should be read in conjunction with Basis of Structural Design (BE EN 1990)\(^6\).

5.12 The following control measures will also be incorporated into the Construction Environmental Management Plan (CEMP):

- Temporary surface water management system, for example oil interceptors, holding tanks to remove suspended sediment before discharge etc;
- Equipment maintenance;
- Wheel washing;
- Covering stockpiles; and
- Storage of substances in accordance with applicable legislation

5.13 Further information on the CEMP is provided below.
Construction of Superstructure

5.14 This stage will involve the construction of the main building structure and will include the pouring of concrete, the installation of steel frames, load bearing brick walls, reinforced masonry and the external building fabric.

Fit Out

5.15 Fit out of the Development will involve the installation of block work party walls, dry lining to internal walls, internal walls, domestic mechanical and electrical installations with fitted kitchens and bathrooms.

Landscaping

5.16 Landscaping works will involve some ground modelling works and the establishment of green spaces within the Site including soil preparation, tree and vegetation planting, seeding, construction of footpaths/cycle routes. The ground modelling works will be undertaken concurrently with the site preparation and substructure works outlined above.

5.17 Earthmoving/Re-shaping will take place early on in the construction process to facilitate residential development. Landscaping will follow as phases and/or areas for development are completed and will fit in with the correct planning/ecological seasons.

Material and Resource Use

5.18 The primary construction materials to be used will include concrete, brick, steel post and beams and timber. Where possible, materials and resources used during the construction of the Development will be sourced from the local area. Any timber will be purchased from responsible forest sources. In terms of material selection, ‘A’ rated materials from the Building Research Establishment’s Green Guide to Specification will be preferred.

Construction Vehicle Movements

5.19 Construction vehicle movements will be managed to minimise the impact on the local road network. Table 5.2 provides an indicative level of construction traffic trip generation associated with the construction phase of the Development.
Table 5.2: Construction Traffic

<table>
<thead>
<tr>
<th>Vehicle Type</th>
<th>Average Two-Way Trips Per Day</th>
</tr>
</thead>
<tbody>
<tr>
<td>HGV/LDV</td>
<td>40</td>
</tr>
<tr>
<td>Cars and Light Goods</td>
<td>80</td>
</tr>
</tbody>
</table>

5.20 The HGV movements would be dispersed across the working day outside of the AM and PM peak periods. The arrival and departure of light vehicles would be concentrated during the morning and evening periods, but would be less than the predicted levels of traffic during the operational phase of the Development.

Construction Traffic Access and Management

5.21 Construction Traffic access will be via Salhouse Road. Construction vehicles will access the Site using the main arterial roads, most notably the A1042 and A1242, as far as possible to minimise the impacts on the local road network. All traffic will be encouraged to avoid the centre of Norwich. The Norwich Northern Distributor Road\(^1\) (NDR) is currently planned to open by early 2018. This would encourage construction traffic to use this main arterial route and will keep construction traffic off of smaller minor roads around the area as much as is possible, therefore minimising disruption to local residents and the associated highways network.

5.22 If abnormal or oversized loads are required to deliver materials to the Site, notice will be given to BDC, depending on the routing, and also the Police, the Fire Brigade, and other emergency services, sufficiently in advance of the required closure or diversion dates. Should any hazardous materials arise during the course of the works, these materials will be transported to a licensed disposal site using permitted routes as identified in a Construction Traffic Management Plan (CTMP).

5.23 All vehicle unloading will take place within the Site and will not affect public highways or adjacent occupiers.

5.24 All management of construction traffic and access will be carried out in accordance with a Construction Traffic Management Plan as set out below:

- Planning and managing both vehicle and pedestrian routes;
- The elimination of reversing, where possible;
- Safe driving and working practices;

1 The Norwich Northern Distributor Road is a 20km dual carriageway road planned to run to the north-east of Norwich from the A47 at Postwick, east of Norwich, to the A1067 north of Taverham.
• Protection to the public;
• Adequate visibility splays and sight lines;
• Provision of signs and barriers; and
• Adequate parking for off-loading storage areas.

**Controls to Protect the Environment**

5.25 The environmental controls (or mitigation measures) to eliminate, reduce or offset likely significant adverse effects on the environment during the construction phase (as identified above) are identified below. It is anticipated that these controls will be secured by appropriately worded planning conditions or obligations:

• Preparation of a CEMP, including the CTMP, which clearly sets out the methods of managing environmental issues for all involved with the construction works, including supply chain management;
• Requirement to comply with the CEMP included as part of the contract conditions for each element of the work. All contractors tendering for work will be required to demonstrate that their proposals can comply with the content of the CEMP and any conditions or obligations secured through the planning permission;
• In respect of necessary departures from the above, procedures for prior notification to BDC, as appropriate, and affected parties will be established;
• Establishing a dedicated point of contact and assigning responsibility to deal with construction related issues if they arise. This will be a named representative from the construction team; and
• Regular dialogue with BDC and the local community.

5.26 The preparation of a CEMP is an established method of managing environmental effects resulting from construction works.

5.27 The CEMP will be submitted to BDC (and other statutory authorities) prior to the commencement of the works. Compliance with the CEMP will be to be secured by planning condition. The structure of the CEMP will include the following:

• A table showing the objectives, activities (mitigation/optimisation measures), and responsibilities for the implementation of those activities;
• The broad plan of the work programme including working hours and delivery times;
• Details of prohibited or restricted operations (location, hours etc.);
• Institutional arrangements for its implementation and for environmental monitoring: responsibilities, role of the environmental authorities, participation of stakeholders;
- Contact during normal working hours and emergency details outside working hours;
- Provision for reporting, public liaison, and prior notification of particular construction related activities;
- The mechanism for the public to register complaints and the procedures for responding to such complaints; and
- The details of proposed routes for HGVs travelling to and from the Site.

**Site Offices & Welfare Accommodation**

5.28 Specific offices and accommodation for construction staff will be required and located on-site.

**Hours of Work**

5.29 Working hours on the Site will be agreed with BDC through the CEMP. However, it is likely that the standard hours of work will be adhered to. These are:

- Monday to Friday, 8am to 8pm;
- Saturday, 8am to 1pm; and
- Sunday and Bank Holidays, no work on-site.

5.30 All work outside these hours will be subject to prior agreement of, and/or reasonable notice to BDC as appropriate.

5.31 Night-time working will be restricted to exceptional circumstances, and work internally with buildings. By arrangement, there may be some out of hours construction deliveries made to the Site.

**Management of Construction Works**

5.32 All contractors will be required to complete a method statement and risk assessment and obtain a works permit from the developer prior to commencement on Site.

**Response to Complaints**

5.33 Any complaints will be logged on-site and, where necessary, reported to the relevant individual within BDC, as appropriate, (and vice versa) as soon as practicable.
Prior Notice

5.34 In the event of unusual activities or events, these will be notified to BDC, as appropriate, and relevant property owners or occupiers in advance. The relevant activities will be agreed with BDC, as appropriate, once the detailed programme of construction is defined. This will include:

- Necessary night-time, weekend or evening working (outside core areas) of a type which may affect properties; and
- Road or footpath closures/diversions and movements of wide loads (unlikely to be required).

References

1 CIRIA C532 (2001) Control of Water Pollution from Construction Sites Guidance for consultants and contractors
2 The Control of Pollution (Oil Storage) (England) Regulations 2001, Statutory Instrument 2001 No. 2954
3 British Standards Institution (December 2009) BS6031:2009 Code of Practice for Earthworks
5 British Standards Institution (2002) BS EN 1990: 2002 Basis of Structural Design
6 Building Research Establishment Online Resource, available via http://www.bre.co.uk/greenguide